

## Manufacturing

ROLLSTEEL offers a wide range of specialised production lines for different kinds of steel processing industries. Beside rollforming, the production line can be equipped with a wide variety of additional equipment such as decollers, receiving tables, conveyors and packing units. All ROLLSTEEL manufacturing lines are designed and produced according to the customer's requirements.



## Services

ROLLSTEEL services ensure the optimal productivity of the rollforming lines. Our service team helps you efficiently and flexibly in all matters relating to sheet rollforming equipment, also for other brands than ROLLSTEEL. Due to our long experience and wide know-how we can provide you with the following services:

- **Line & tool design and modifications**
  - **Maintenance and training**
  - **Installation and training**
- Our goal is to guarantee that you can use your rollforming lines in the optimal way.



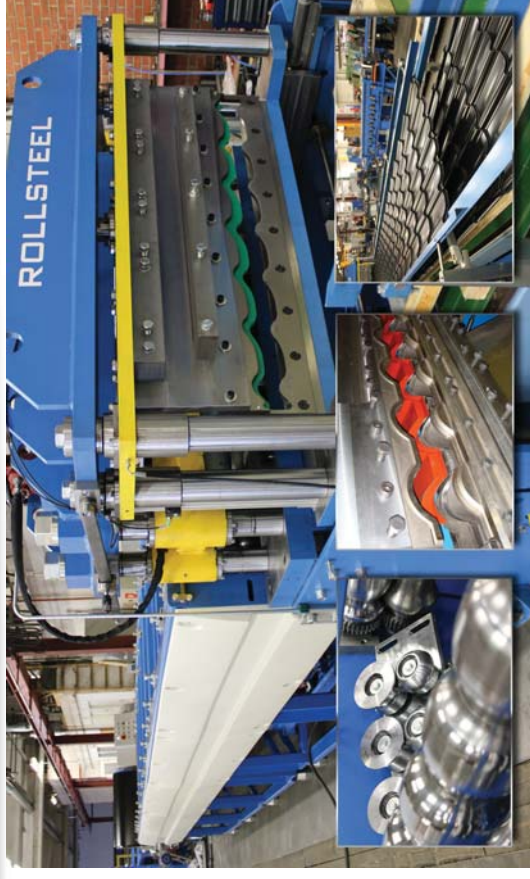
## It must be steel... ROLLSTEEL

Rollsteel-Machine Oy is one of the leading providers in the field of sheet metal rollforming equipment. The company's goal is to build long-lasting customer relations by being a dedicated, reliable and competent partner. Besides the high-quality rollforming lines the company also provide a variety of services in order to achieve optimised productivity of customer's rollforming equipment. The keystones of ROLLSTEEL rollforming lines are reliability, efficiency, easiness of use and durability.



## ROLLSTEEL ROLLFORMING TECHNOLOGY

Dedicated roll-how



## LEADING ROLLFORMING TECHNOLOGY

The cornerstones of each ROLLSTEEL rollforming line are reliability, efficiency, easiness to use and durability. It is easy to achieve excellent productivity and superb quality of end-products year after year.

All ROLLSTEEL lines are simple to adjust because of reliable and user-friendly technology. They have compact and robust structure and therefore less production

space is required. Possible future upgrades are allowed by modular line concept. Assembly of each line is carried out in

Finland by highly-skilled and experienced employees. Only good quality raw materials and components are used. All ROLLSTEEL equipment is carefully tested and approved before delivery to customer.

### SOLUTIONS

- Sheetting
- Facading
- Building
- Manufacturing

### SERVICES

- Line & tool design
- Maintenance
- Installation & training



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Dedicated roll-how

# Building

## ROLLSTEEL FB - frame building lines

ROLLSTEEL frame building (FB) lines provide fast and flexible production of metallic frame structures of residential and commercial buildings. All necessary elements, walls, trusses and floor decks can be produced with only one ROLLSTEEL FB line. Possible profiles with standard FB line: C-, U- and Z- profiles, optionally also Sigma and Omega profiles. Steel in wide dimension range can be processed in thickness up to 4,0 mm.



## ROLLSTEEL RB - rib building lines

ROLLSTEEL RB line produces two types of hat profile at very low start-up costs. This line completes the ROLLSTEEL FB lines and gives added value to your frame production. The excellent accuracy and good quality of hat profiles made by ROLLSTEEL RB line create long-lasting and light understructures in new building, reconstructing and renovation.



## ROLLSTEEL DB - decking building lines

Composite metal decking is the most effective method of constructing floors or load-bearing ceilings in the building.

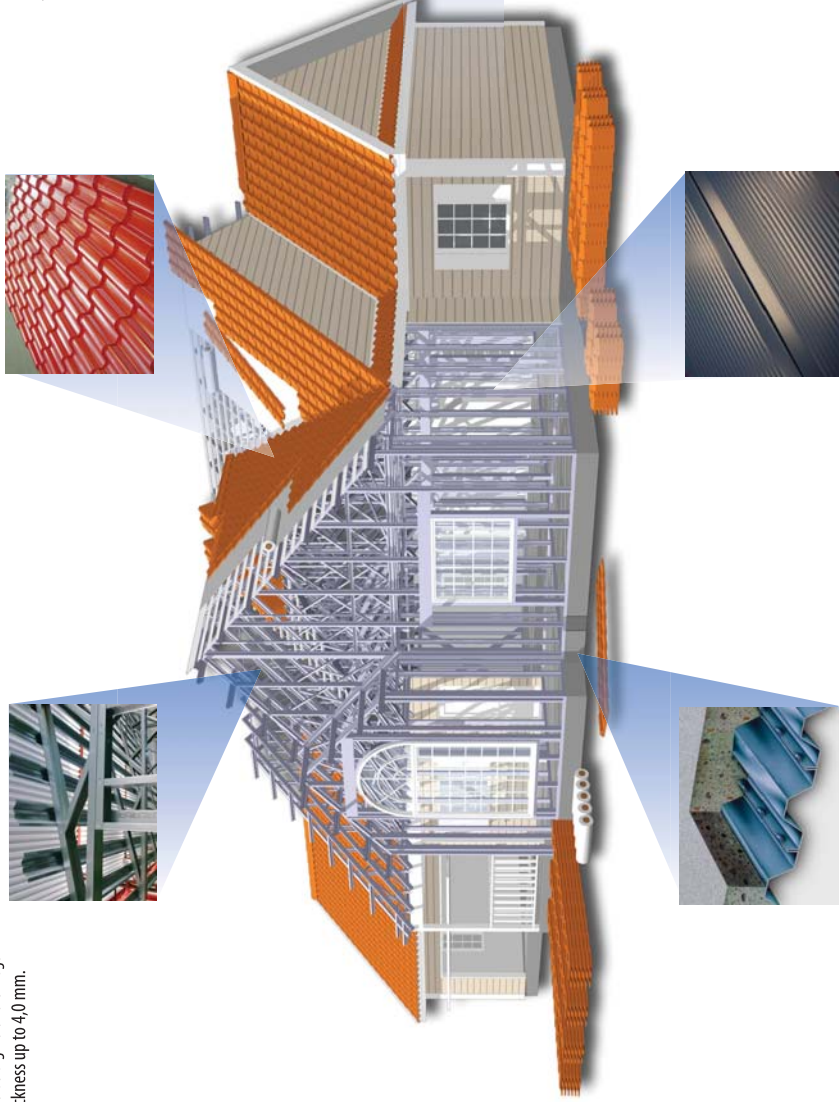


# Sheeting

ROLLSTEEL offers a wide range of production lines for roofing and cladding sheets as well as complementary flashings:

- **Tilesheet lines – TS**
- **Corrugated sheet lines – CS**
- **Lock-seam lines – LS**
- **Flashing sheet lines – FS**

The ROLLSTEEL sheeting line is an excellent choice when reliable and high quality sheeting line is required. The sheet range covers every need for domestic and industrial use.



ROLLSTEEL technologies allow the production of different facading styles:

- **Façade panel lines – FP**
- **Façade cassette lines – FC**
- **Insulated facade lines – FI**
- **Façade flashing lines – FF**

The ROLLSTEEL facading line is very cost-effective choice. The efficiency is higher and energy-consumption lower because many of line's functions are carried out simultaneously. There are a lot of options available for easy and versatile facading such as adjustable width, different types of interlocking, various ribbing and micro-grooving.

